

Microwave Induced Synthesis of Geminal Diacetates from Aldehydes Using Envirocat EPZ10[®] Without Solvent

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Summary. A simple, efficient, and environmentally friendly synthesis of geminal diacetates using Envirocat EPZ10[®] under microwave activation and solvent-free conditions is described. Easy separation and recyclability of the catalyst, high reaction rates, high yields, and easy work-up are important advantages of this method.

Keywords. Envirocats; Microwaves; Aldehydes; Geminal diacetates.

Introduction

Geminal or 1,1-diacetates are synthetically useful as aldehyde protecting groups [1] as alternatives to acetals. These diacetates are stable towards aqueous acids and mild bases [2] and are useful as important building blocks for the synthesis of dienes for *Diels-Alder* cycloaddition reactions [3]. Diacetates of some aldehydes are reported to be good cross-linking reagents for cellulose in cotton [4] and activators in the composition of a bleaching mixture for wine stained fabric [5]. A patent claims the utility of 1,1-diacetates as protecting groups in the synthesis of an intermediate for chrysanthemic acid [6].

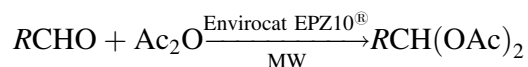
Usually, the formation of 1,1-diacetates is catalyzed by protic acids [7] such as sulfuric, methanesulfonic, or phosphoric acid, by *Lewis* acids, *e.g.* FeCl₃ [2], PCl₃ [8], BF₃ [9], ZnCl₂ [10], *etc.* and by the super acid Nafion-H [11]. More recently, Me₃SiCl-NaI [12], I₂ [13], sulfated zirconia [14], and zeolites [15] of different types have also been used as catalysts for this conversion. However, the application of conventional protic or *Lewis* acid catalysts entail the problems of corrosivity, tedious work-up, and effluent pollution. In some cases, either low yield of product or long reaction times have been observed [8]. Therefore, the development of new reagents providing higher efficiency, better yields, environmentally more friendly procedures, high reaction rates, and easy work-up is of more interest.

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There has been a considerable growth in interest in recent years in the catalysis of organic reactions by inorganic reagents supported on high surface area inorganic materials [16]. Envirocats[®], a new family of supported reagents, constitute a significant breakthrough in environmentally friendly chemistry. These reagents, non-toxic powders which can be filtered off easily and may be reused after activation, are capable of catalyzing various reactions [17]. Envirocat EPZ10[®] exhibits both *Brønsted* and *Lewis* acid characteristics [17]. We report herein the first example of Envirocat EPZ10[®] applied for the synthesis of 1,1-diacetates under solvent-free conditions using microwave irradiation.

Results and Discussion

The results of the reaction geminal diacetates (cf. Scheme) are summarized in Table 1. When aldehydes were mixed with Envirocat EPZ10[®] and Ac₂O and exposed to microwaves, the corresponding diacetates were obtained in excellent yields and high purity. The reaction worked equally well for a dialdehyde (entry 13) The efficiency of Envirocat EPZ10[®] can be clearly visualized in the case of aromatic aldehydes with an electron withdrawing group where the corresponding diacetates have been obtained in excellent yields (entries 8–11), whereas *e.g.* the phosphorus trichloride catalyzed reaction gave poor yields in this case and required a very long reaction time (120 h) [8].



Scheme

In conclusion, Envirocat EPZ10[®] has been found to be a convenient and very effective heterogenous catalyst for the synthesis of 1,1-diacetates from a variety of aldehydes under microwave irradiation and solvent-free conditions. The reaction is quite general. The obvious advantages of this methodology are easy separation and recyclability of the catalyst, high reaction rates, high yields, easy work-up, and an eco-friendly procedure.



Experimental

Envirocat EPZ10[®] was obtained from Contract Chemicals, England, and used without activation. Commercially available aldehydes were used as obtained. IR spectra were recorded on a Bomem MB 104 FT-IR spectrometer and ¹H NMR spectra on a Perkin-Elmer 90 MHz spectrometer using *TMS* as an internal standard.

General Procedure

A mixture of the aldehyde (5 mmol), acetic anhydride (10 mmol for monoaldehyde or 20 mmol for dialdehyde) and Envirocat EPZ10[®] (100 mg) was irradiated with microwaves for the specified time (Table 1). After completion of the reaction (TLC), diethyl ether (2 × 10 cm³) was added to the reaction mixture, and EPZ10[®] was filtered off. After drying (Na₂SO₄), the ether was evaporated under reduced pressure to give the products in high yield and in almost pure form.

Table 1. Microwave induced EPZ10[®] catalyzed synthesis of geminal diacetates

Entry	Aldehyde	Product [7–15]	Reaction time (sec)	Yield ^a (%)
1	Propanal	Propanal-1,1-diacetate	10	89
2	Butyraldehyde	Butyraldehyde-1,1-diacetate	12	85
3	Hexanal	Hexanal-1,1-diacetate	40	87
4	Nonanal	Nonanal-1,1-diacetate	55	89
5	4-Bromobenzaldehyde	4-Bromobenzaldehyde-1,1-diacetate	30	87
6	4-Chlorobenzaldehyde	4-Chlorobenzaldehyde-1,1-diacetate	10	92
7	2,4-Dichlorobenzaldehyde	2,4-Dichlorobenzaldehyde-1,1-diacetate	40	90
8	2-Nitrobenzaldehyde	2-Nitrobenzaldehyde-1,1-diacetate	50	90
9	3-Nitrobenzaldehyde	3-Nitrobenzaldehyde-1,1-diacetate	30	83
10	4-Nitrobenzaldehyde	4-Nitrobenzaldehyde-1,1-diacetate	40	89
11	3-Nitro, 4-chlorobenzaldehyde	3-Nitro-4-chlorobenzaldehyde-1,1-diacetate	20	90
12	3,4,5-Trimethoxybenzaldehyde	3,4,5-Trimethoxybenzaldehyde-1,1-diacetate	30	85
13	OHC-  -CHO	(AcO) ₂ HC-  -CH(OAc) ₂	45	89

^a Products were characterized by their physical constants [7–15], their spectroscopic characteristics (IR, ¹H NMR), and by comparison with authentic samples; the yields refer to pure isolated products

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